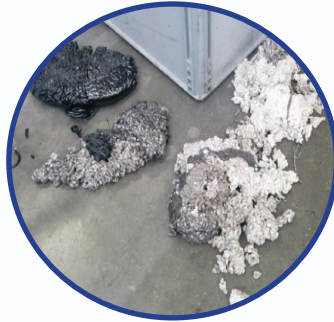


## Black ABS V0 → Natural PP

### Material change & carbon removal on 750 Tonnes Injection Moulding Machine

#### The Process

Start up with Barrel Blitz Universal  
Indication of poor shut down  
procedure

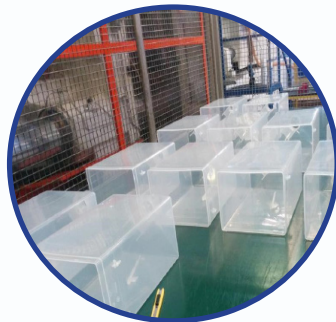


Max Back Pressure = More carbon  
Indicates Heat sensitive materials  
processed

First two shots; zero specs



First 12 acceptable mouldings,  
still no colour/carbon



1 hour production  
50 products  
0 black specs



#### Results

##### Normal results:

- Purge with 30 kg of PP
- Pull and clean nozzle
- Black spec/colour lines for 3 hours: 171 kg

##### Aquapurge results:

- 25 kg Barrel Blitz Universal
- 25 minutes
- 0 black specs

##### One Year on:

- Refined shut down procedure

**Be amazed and request your FREE trial today**

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