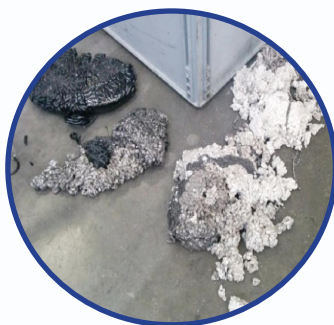


Black ABS V0 → Natural PP

Material change & carbon removal on 750 Tonnes

The Process

Start up with Barrel Blitz Universal
after poor shut down procedure



Last 5 kg of BBU setting Max
Back Pressure - More carbon
came out

First two shots with zero spec



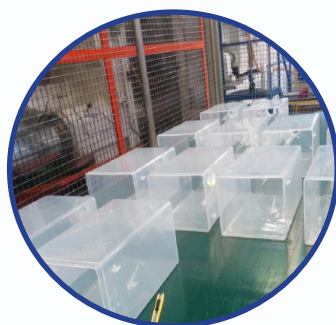
Results

Normal results:

- Purge with 30 kg of PP
- Pull and clean nozzle
- Black spec/colour lines
for 3 hours: 171 kg

Aquapurge results:

- Barrel Blitz Universal
- 25 kg
- 50 minutes
- 0 black spec



First 12 acceptable mouldings,
still no spec/colour

1 hour production
50 products
0 black spec



Request your FREE trial today

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