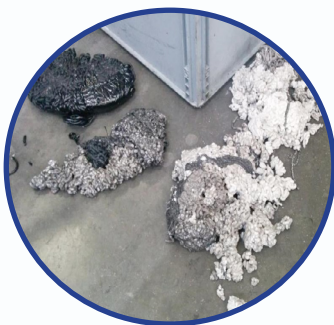


Black ABS V0 → Natural PP Material change & carbon removal on 750T

The Procedure

Start up with Barrel Blitz Universal
after poor shut down procedure



Last 5 kg of BBU setting Max
Back Pressure - More carbon
came out



First two shots with zero specs



First 12 acceptable mouldings,
still no specs/colour



1 hour production
50 products
0 black specs



Results

Normal results:

- Purge with 30 kg of PP
- Pull and clean nozzle
- Black specs/colour lines for 3 hours:
171 kg

Aquapurge results:

- Barrel Blitz Universal
- 25 kg
- 50 minutes
- 0 black specs

All further details from the company.

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