





Black ABS → Natural ABS

Colour Change through 2 drop Hot Runner on Sandretto Mega 750 Tonnes

The Process

Black ABS removal with BBU ABS





First moulding using HR Blitz AF







HR Blitz AF part in situ



Results

Normal results:

- 50 kg Nat ABS to clean the barrel
- 1200 parts moulded with Nat ABS
- Resulting in 300 good parts (75% scrap)
- 9hrs 25min to produce 300 parts

Aquapurge results:

- 12 kg BBU ABS to clean barrel
- 25 kg HR Blitz AF Moulded
- 25 kg Nat ABS to clean purge
- 1hr 15min purging
- 2hrs 30min to produce 300 parts

Be amazed and request your FREE trial today

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