

## Black ABS → Natural ABS

### Colour Change through 2 drop Hot Runner on Sandretto Mega 750 Tonnes

#### The Process

Black ABS removal with BBU ABS



First moulding using HR Blitz AF

First four parts moulded with HR  
Blitz AF



HR Blitz AF part in situ

#### Results

##### Normal results:

- 50 kg Nat ABS to clean the barrel
- 1200 parts moulded with Nat ABS
- Resulting in 300 good parts (75% scrap)
- 9hrs 25min to produce 300 parts

##### Aquapurge results:

- 12 kg BBU ABS to clean barrel
- 25 kg HR Blitz AF Moulded
- 25 kg Nat ABS to clean purge
- 1hr 15min purging
- 2hrs 30min to produce 300 parts

**Be amazed and request your FREE trial today**

Aquapurge Ltd, Unit 2, Argent Trade Park, Pump Lane, Hayes, Middlesex  
UB3 3NB

+44 (0) 20 8813 7990 enquiries@aquapurge.com

[www.aquapurge.com](http://www.aquapurge.com)